



## Shell Oil Products US

Puget Sound Refinery

P.O. Box 622

Anacortes, WA 98221

Tel 360.293.0800

Fax 360.293.0808

Email [pugetsound@ShellOPUS.com](mailto:pugetsound@ShellOPUS.com)

Web-Plant [www.shellpugetsoundrefinery.com](http://www.shellpugetsoundrefinery.com)

Web-Corporate [www.shellus.com](http://www.shellus.com)

### CERTIFIED MAIL – RETURN RECEIPT REQUESTED

7011-1570-0002-2896-9994

February 10, 2014

U.S. Environmental Protection Agency  
Ariel Rios Bldg, Office of Enforcement and Compliance Assurance  
Mail Code 2254A  
1200 Pennsylvania Avenue, N.W.  
Washington, D.C. 20460

Attn: INTERNATIONAL COMPLIANCE ASSURANCE DIVISION

Subject: US EPA Annual Export Report for Shell Oil Products US for Period of January 1, 2013 – December 31, 2013.

Dear International Compliance Assurance Division,

Please find attached the US EPA Annual Report for the Shell Oil Products US Refinery located in Anacortes, Washington for the period of January 1, 2011 – December 31, 2011.

Per 40 CFR 62.56 (a)(5), efforts to reduce volume and toxicity of hazardous sludge at Shell Puget Sound Refinery include reducing discharges of hydrocarbon to the oily water sewer system, recycling sludge from the wastewater treatment system into the refinery delayed coker process, and reduction and off-site regeneration of air pollution control equipment spent carbon. A total of 237 tons is reported for 2013 compared to 370 tons in 2012. The decrease was due to the regeneration and reuse of spent carbon from air pollution control equipment.

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

Dated this 10th day of February 2014 on behalf of Shell Oil Products US Refinery, Anacortes, WA.

If you have any questions concerning this report, please contact Gary Barklind at (360) 293-0868.

Sincerely,

Chet Yeo  
Health, Safety, Security, Environmental Manager

Enclosures

received  
SON 2/18/2014



**United States Environmental Protection Agency  
Annual Export Report  
For  
Equilon Enterprises LLC.  
Dba Shell Oil Products US  
PO Box 622 Anacortes WA.  
98221**

As per requirements set forth in the US EPA Acknowledgment of consent No. 004216/2E/12 and 006415/2E/13 the following information will summarize Export/import of hazardous waste activities from January 1, 2013 to December 31, 2013

**Shipping Site Address**                      EPA ID# WAD009276197  
8505 South Texas Rd. Anacortes WA. 98221

**Consignee Site Address**                      13075  
Envirogreen Technologies Ltd.  
LELA Lot 401, Similco Mine Site  
Princeton, B.C.  
Canada, V0X 1W0

**Notice Number**                                      528430 and 531054

**Primary Transporter**                              MP Environmental Services Inc.  
CAT000824247

**Hazardous Waste Received for Thermal Treatment**

<b>1</b>	<b>Waste Petroleum Refinery Oil/Water/Sludge Residue from the Petroleum Refining Industry.</b>
	<b>Hazardous Waste, Solid, N.O.S.</b>
	<b>F037 – Class 9, UN3077, III.</b>
<b>Shipments</b>	<b>5</b>
<b>Total</b>	<b>101,589 Lbs.</b>

2

- 2      **Waste Spent Carbon &/or solids containing Benzene from the petroleum refining industry**  
Hazardous Waste, Solid, N.O.S.  
D018- Class 9, UN3077, III ,  
Shipments:            6  
Totals:                129,963 Lbs
- 3      **Waste Petroleum Refinery Oil/Water/Sludge Residue from the Petroleum Refining Industry.**  
Hazardous Waste, Solid, N.O.S.  
K169- Class 9, UN3077, III ,  
Shipments:            12  
Totals:                219,007 Lbs
- 4      **Dissolved Air Flotation Float from the Petroleum Refining Industry**  
Hazardous Waste, Solid, N.O.S.  
K048- Class 9, UN3077, III ,  
Shipments:            1  
Totals:                22,818 Lbs

Dated this 24<sup>th</sup> day of January 2014

  
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Andrea Castellani



## US Report

## 2013 Activity

MP Environmental Services, Inc. (Shell)

Shell Oil Products (Anacortes, WA Refin

MP Environmental Services, Inc. (Shell)

Load Count	RCRA Waste Code	Tonnes	US Tons	Pounds
6	D018	58.95	64.98	129,963
5	F037	46.08	50.79	101,589
1	k048	10.35	11.41	22,818
12	K169	99.34	109.50	219,007
<b>TOTALS:</b>		<b>214.72</b>	<b>236.69</b>	<b>473,377</b>

RCRA Waste Code D018

Invoice No	US Manifest	CA Manifest No	Date	Weigh Scale Ticket	RCRA Waste Code	Tonnes	US Tons	Pounds
6050	003083912	BJ30167-7	10/01/2013	023694	D018	8.65	9.53	19,070
6076	003083929	BJ30166-9	30/01/2013	023760	D018	11.56	12.74	25,485
6082	003083946	BJ30451-5	12/02/2013	023790	D018	10.47	11.54	23,082
6093	003083949	BJ30440-8	19/02/2013	023821	D018	10.61	11.70	23,391
6100	003083958	BJ30441-6	27/02/2013	023866	D018	7.98	8.80	17,593
6131	003083964	BJ30442-4	25/03/2013	023958	D018	9.68	10.67	21,341

RCRA Waste Code F037

Invoice No	US Manifest	CA Manifest No	Date	Weigh Scale Ticket	RCRA Waste Code	Tonnes	US Tons	Pounds
6043	003083911	BH50909-9	07/01/2013	023675	F037	7.71	8.50	16,998
6093	003083947	BH50910-7	13/02/2013	023805	F037	8.57	9.45	18,894
6131	003083967	BJ51508-6	26/03/2013	023962	F037	12.54	13.82	27,646
6282	006801662	BJ51509-4	15/07/2013	024430	F037	6.49	7.15	14,308
6411	006801700	BJ44435-2	03/10/2013	024705	F037	10.77	11.87	23,744

RCRA Waste Code k048

Invoice No	US Manifest	CA Manifest No	Date	Weigh Scale Ticket	RCRA Waste Code	Tonnes	US Tons	Pounds
6533	006801741	BH50919-8	17/12/2013	024951	k048	10.35	11.41	22,818

Invoice No	US Manifest	CA Manifest No	Date	Weigh Scale Ticket	RCRA Waste Code	Tonnes	US Tons	Pounds
6043	003083913	BJ13144-7	08/01/2013	023679	K169	12.65	13.94	27,888
6065	003083928	BJ13136-3	23/01/2013	023743	K169	8.63	9.51	19,026
6493	006801710	BJ51872-6	20/11/2013	024855	K169	8.11	8.94	17,879
	006801712	BJ51874-2	22/11/2013	024862	K169	8.38	9.24	18,475
	006801711	BJ51873-4	25/11/2013	024864	K169	9.85	10.86	21,716
	006801713	BJ51875-9	25/11/2013	024865	K169	9.55	10.53	21,054
	006801714	BJ51876-7	25/11/2013	024866	K169	8.23	9.07	18,144
6502	006801717	BH50666-5	03/12/2013	024881	K169	9.23	10.17	20,349
	006801718	BH50667-3	03/12/2013	024882	K169	8.22	9.06	18,122
	006801716	BJ51877-5	04/12/2013	024892	K169	7.35	8.10	16,204
6533	006801743	BJ85106-9	23/12/2013	024963	K169	4.26	4.70	9,392
	006801751	BJ85108-5	31/12/2013	024979	K169	4.88	5.38	10,759

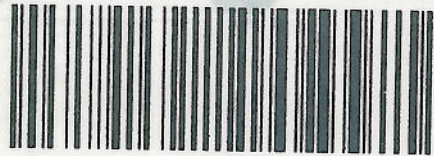
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Shell Puget Sound Refinery  
P.O. Box 622  
Anacortes, WA 98221  
—Gary Barklund



U.S. Environmental Protection Agency  
Arrel Ross Bldg, Office of Enforcement and Compliance Assurance  
Mail Code 2254A  
1200 Pennsylvania Ave., N.W.  
Washington D.C. 20460

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